





Rooted in Ludhiana, Growing Globally

Located in Ludhiana, Punjab – widely known as the "Manchester of India" and one of the country's leading industrial hubs – we had the perfect foundation to turn our vision into reality. With its rich legacy in hardware, auto components, and industrial manufacturing, Ludhiana provided the ideal ecosystem for us to grow and expand into global markets.

A Team of Experts, A Company of Excellence

With a strong foundation in finance, law, marketing, and operations, we combined our skills to establish a company that stands for quality, reliability, and global expansion.

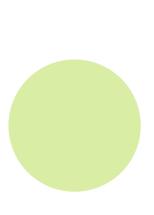
Our team includes a Chartered Accountant with a business-driven mindset, a legal expert ensuring compliance and strategy, a marketing specialist driving brand growth, and an industry expert with over seven years of hands-on experience in hardware and industrial markets.





Integrity, Trust & Uncompromised Quality

From the very beginning, trust and integrity have been the core of our business. We believe that long-term success is built on strong relationships, transparent business practices, and an unwavering commitment to quality. Every product we deliver reflects our dedication to excellence, ensuring that our customers receive durable, precision-engineered solutions they can rely on.





Our Mission

We are committed to **empowering industries** with innovative, high-quality solutions that drive growth and efficiency. By setting new standards in **entrepreneurship and sustainability**, we strive to create a lasting impact on global markets.



We aspire to **inspire entrepreneurship** and set new industry benchmarks for future generations. By fostering innovation, leadership, and sustainable growth, we aim to shape a future businesses thrive with excellence, integrity, and global impact



Socket Screws

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS —

				EQU	JIVALENT STANI	DARDS
				Dimensi	ional	Material
Metric		Size	Grade	ASME	ISO	ASTM
□ Socket Head Cap Screw		M1.6 to M64	12.9	B18.3.1M	4762	A574M
☐ Socket Low Head Cap Screw		M4 to M20	10.9	as per Allied Brot	hers Internation	al Specification
☐ Socket Head Shoulder Screw		M6 to M24	012.9	B18.3.3M	Unbrako h8	-
☐ Countersunk Socket Head Screw		M3 to M20	012.9	B18.3.5M	10642	F835M
☐ Button Head Socket Screw		M3 to M12	012.9	B18.3.4M	7380	F835M
☐ Flange Button Head Socket Screw		M3 to M10	012.9	as per Allied Broth Specific		F835M
☐ Socket set screws ☐ Knurled Cup Point	<u> </u>	M3 to M20	45H	B18.3.6M	4029	F912M
☐ Flat Point	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	M6 to M12	45H	B18.3.6M	4026	F912M
□ Dog Point (Dog/Half Dog)	(1 d)	M3 to M20	45H	B18.3.6M	4028	F912M
☐ Cone Point		M3 to M12	45H	B18.3.6M	4027	F912M
☐ Plain Cup Point		M3 to M20	45H	B18.3.6M	4029	F912M
☐ Taper Pressure Plug		M8 to M22	-	as per Allied Brot	hers Internation	al Specification

Socket Screws

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS =

				EQUI	VALENT STANI	DARDS
	Size Ra	inge	Tensile psi /	Dimens	onal	Material
Inch	Diameter	Thread	Hardness	ANSI/ASME	BS	ASTM
☐ Socket Head Cap Screw	#0 to 2	1936 & 1960 UNC/UNF/BSW	190,000 ≤ 1/2 180,000 > 1/2	B18.3	2470	A574
☐ Socket Low Head Cap Screw	#8 to 1/2	UNC/UNF	170,000	as per Allied Brother Specificat		F835
☐ Socket Head Shoulder Screw	1/4 to 2	UNC	HRC 36-43	B18.3	2470	-
☐ Countersunk Socket Head Screw	#4 to 1 1/2	UNC/UNF	160,000	B18.3	2470	F835
☐ Button Head Socket Screw	#10 to 5/8	UNC/UNF	160,000	B18.3	2470	F835
☐ Flange Button Head Socket Screw	#8 to 1/2	UNC/UNF	as per Allied Brotl Specifi		2470	F835
☐ Socket set screws ☐ Knurled Cup Point	 #4 to 5/8	UNC/UNF	HRC 45-53	B18.3	2470	F912
☐ Plain Cup Point	 #0 to 5/8	UNC/UNF	HRC 45-53	B18.3	2470	F912
☐ Taper Pressure Plug	3/4 to 7/8		as per	Allied Brothers Inte	rnational Spec	ification



Pins and Tools

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS -

PINS

Metric	Size	Hardness	Standard
☐ Dowel Pin	2mm to 16mm	HRC 50-58 (core)	as per Allied Brothers International Specification
☐ Sel-lok Pin	1.5mm to 12mm	HV 440 to 560	ISO 8752

Inch	Size	Hardness Standard
Dowel Pin	1/8 to 1	HRC 50-58 (core) as per Allied Brothers International Specification
☐ Sel-lok Pin	1/16 to 1/2	as per Allied Brothers International ASME B18.8.2 Specification
Pull-out Dowel Pin	1/8 to 1	HRC 60 min (surface) as per Allied Brothers International Specification

WRENCHES and TOOLS

Metric / Inch	Size	Hardness	Standard
Hexagon Wrench - Metric (long & short arm)	0.71mm to 32mm	as per Allied Brothers International Specification	ISO 2936
☐ Hexagon Wrench - Inch (long, 6" & short arm)	1/16 to 1	as per Allied Brothers International Specification	BS 2470, ASME B18.3
☐ Hex Driver - Metric	1.5mm to 5.0mm	HRC 40-43	per Allied Brothers International Specification



TOOL SETS

A range of elegantly engineered folded wrench sets and wallet sets are available with distinctive colored casings for Metric & Inch series.



DURLOK and HEX Bolts

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS =

DURLOK - Self locking, Anti Vibration Fasteners

Metric	Size	Property Class	Tensile Strength	Standard
☐ Durlok Bolt	M6 to M20	12.9	1220 N/mm²min	
☐ Durlok Nut	M6 to M20	12	Hardness HRC 28 to 36	as per Allied Brothers International
Durlok Washer	M6 to M20		HRC 47 to 52	Specification
Durlok Safety Washer	M6 to M20		HRC 47 to 52	

NOTE: 1. Durlok Bolts & Nuts do not require a washer. 2. Durlok washers are designed for use with standard hex bolts & nuts. Durlok washers are always used in pairs & must not be used with other flat washers.

HEX BOLTS / SCREWS

Metric	Size	Property Class	Tensile Strength	Standard
☐ Hex Head Bolt/Screw	M4 to M80	10.9	1040N/mm²min	ISO 4017 (Full Thread) ISO 4014 (Half Thread)

Inch		Size	Grade	Tensile Strength	Standard
☐ Hex Cap Screw		1/4 to 2	8	150,000 psi min	ASME B18.2.1
☐ Hex Cap Screw		1/4 to 2	5	120,000 psi min (1/4 to 1) 105,000 psi min (over 1 to 1-1/2)	ASME B18.2.1
☐ Hex Bolt	(3Nd)	1/4 to 1	А	60 ksi min	ASTM A307 / ASME B18.2.1



6140

HEX Nuts

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS =

Metric	Size	Property Class	Standard
☐ Hex Nut	M6 to M80	8 & 10	ISO 4032
☐ Nylock Nut	M6 to M20 (Gr. 8) M10 to M24 (Gr. 10)	8 & 10	DIN 982
□ Nylock Nut	M6 to M20 (Gr. 8) M10 to M24 (Gr. 10)	8 & 10	DIN 985
☐ Hex Weld Nut	M6 to M12	8	DIN 929
☐ Hex Lock Nut	M3 to M64		DIN 439, A563

Inch	Size	Grade	Standard
☐ Hex Nut	1/4 to 2	8	ASME B18.2.2
☐ Hex Nut	1/4 to 2	5	ASME B18.2.2
□ Nylock Nut	#8, #10 (NM Pattern) 1/4 to 3/4 (NE Pattern)	2	ASME B18.16.6
Hex SerratedFlange Nut	1/4 to 3/4	-	ASME B18.16.4
☐ Hex Coupling Nut	1/4 to 3/4	Hardness Rockwell B68 - C32	ASME B18.2.2



HEX Nuts

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS =

Metric	Size	Hardness	Standard
Square SectionSpring Washer	3mm to 39mm	HV 430 to 530	DIN 7980
☐ Flat Section Spring Washer	3mm to 39mm	HV 430 to 530	DIN 127 B
☐ Hardened Washer	12mm to 30mm	HV 300 to 370	IS 2016
☐ Hardened Steel Washer	12mm to 56mm	Rockwell 26 to 45 (HDG) Rockwell 38 to 45 (Coated)	ASTM F436M

Inch	Size	Tensile Strength	Standard
USS Plain Washer	1/4 to 1 1/2	HRC 38-45	ASME B18.21.1-A
☐ SAE Plain Washer	1/4 to 2	HRC 38-45 (Coated) HRC 26-45 (HDG)	ASME B18.21.1-A
☐ Spring-Lock Washer	1/4 to 1 1/2	HRC 38-46	ASME B18.21.1
☐ Hardened Washer	1/4 to 1 3/8	HRC 38-45 (Coated) HRC 26-45 (HDG)	ASTM F436



HDG Hot-Dip Galvanized



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Structural Assemblies

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS -

Metric		Size	Property Class	Standard
☐ System HR Structural Bolt		M12 to M36	8.8 / 10.9	BS EN 14399-3
☐ System HR Pre-Load Nut		M12 to M36	8 / 10	BS EN 14399-3
☐ System HV Structural Bolt		M12 to M36	10.9	BS EN 14399-4
☐ System HV Pre-Load Nut		M12 to M36	10	BS EN 14399-4
Plain Non-Chamfered WasherPlain Chamfered Washer		M12 to M36	HV 300 to 370	BS EN 14399-5 BS EN 14399-6
☐ Tension Control Structural Bolt*		M12 to M30	10.9	BS EN 14399-10
☐ Pre-Load Nut		M12 to M30	10	BS EN 14399-10 (h=d)
☐ Non Pre-Load Structural Bolt		M12 to M36	4.6, 5.6, 6.8, 8.8, 10.9	BS EN 15048-1, 2
☐ Non Pre-Load Structural Nut		M12 to M36	4, 5, 6, 8, 10, 12	BS EN 15048-1, 2
☐ High-Strength Structural Bolt		M12 to M36	8.8	AS1252 - 1983 Dimensional AS1252 - 1996 Mechanical
Structural Nut		M12 to M36	8	AS1252 - 1983 Dimensional AS1252 - 1996 Mechanical
Structural Washer	(i)	M12 to M36	35-45HRC	AS1252 - 1983 Dimensional AS1252 - 1996 Mechanical

Structural Assemblies

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS -

Metric		Size	Property Class	Standard
☐ Heavy Hex Structural Bolt		M16 to M36	10.9S	IS 3757
☐ Heavy Hex Nut	© []	M16 to M36	105 / 85	IS 6623
Structural Washer		M16 to M36	35-45 HRC (Plain) 26-45 HRC min (HDG)	IS 6649
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Inch		Size	Tensile Strength/Hardness	Standard
☐ Heavy Hex Structural Bolt		1/2 to 1 1/4	120,000 psi (1/2 to 1 dia) 105,000 psi (1 1/8 to 1 1/2 dia)	ASTM A325
☐ Heavy Hex Structural Bolt		1/2 to 1 1/4	150,000 - 173,000 psi	ASTM A490
☐ Heavy Hex Nuts Grade DH		1/4 to 2	C24 - C38	ASTM A563
☐ Heavy Hex Nut Grade 2H		1/4 to 2	24-35 HRC	ASTM A194 2H
☐ Hardened Washer		1/4 to 1 3/8	38-45 HRC (coated) 26-45 HRC (HDG)	ASTM F436
☐ Tension Control Structural Bolt*		5/8 to 1 1/8	120,000 psi (1/2 to 1 dia) 105,000 psi (1 1/8 to 1 1/2 dia)	ASTM F1852
☐ Tension Control Structural Bolt*		1/2 to 1 1/8	150,000 - 173,000 psi	ASTM F2280



*Allied Brothers International Shear Wrench

For assembly & installation of Tension Contril Structural Bolt at site Unbrako electric shear wrench can be made available for hire/sale.



Stainless Steel

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS -

Metric		Size	Property Class	Standards
☐ Socket Head Cap Screw		M3 to M30	A2-70/80, A4-70/80	DIN 912 / ISO 4762
☐ Hex Head Screw (Full Thread)		M3 to M30	A2-70/80, A4-70/80	DIN 933 / ISO 4017
☐ Hex Head Bolt (Partial Thread)	(100 Agriculture) (100 Agricul	M4 to M30	A2-70/80, A4-70/80	DIN 931 / ISO 4014
☐ Hex Nut		M3 to M30	A2-70/80, A4-70/80	DIN 934 / ISO 4032
□ Non Pre-Load Structural Bolt	(100 Le 10 L	M12 to M36	A2-50, A4-50, A2-70, A4-70, A2-80, A4-80	BS EN 15048-1, 2
□ Non Pre-Load Structural Nut		M12 to M36	A2-50, A4-50, A2-70, A4-70, A2-80, A4-80	BS EN 15048-1, 2
□ Plain Washer		M3 to M64	A2, A4	DIN 125 A
☐ Flat-section Spring Washer		M3 to M36	A2, A4	DIN 127 B
Square-section Spring Washer		M3 to M36	A2, A4	DIN 7980
☐ Threaded Rod		M3 to M36	A2-70/80, A4-70/80	DIN 975
Inch		Size	Grade	Standards
Socket Head Cap Screw		3/16 to 1	F837B & F837E	ASME B18.3 / F837
☐ Hex Head Bolt/Screw	130	1/4 to 1	F593C, F593D & F593G, F593H	ASME B18.2.1 / ASTM F593
□ 304, 316 Hex Nut		1/4 to 1 1/2	F594C, F594D & F594G, F594H	ASME B18.2.2 / F594
Plain Washer		1/4 to 1	304, 316	ANSI B18.21.1
				253 45

Stainless Steel Fasteners also available in High-Tensile A4-90 and A4-100 grades.

Petrochemical

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS -

Metric	Size	Property Class	Standards
☐ Stud Bolt	M12 to M56	B7, B7M, B8, B8M, B16, L7, L7M	ASTM A193M, ASTM A320M
□ Nut	M12 to M56	2H, 2HM, 4, 7, 8, 8M	ANSI B18.2.4.6M, A194M

Inch	Size	Grade	Standards
☐ Stud Bolt	1/2 to 2 1/4	B7, B7M, B8, B8M, B16, L7, L7M	ASTM A193, ASTM A320
□ Nut	1/2 to 2	2H, 2HM, 4, 7, 8, 8M	ASTM A194

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS —

Metric		Size	Property Class	Standards
☐ Arc Welding Stud / Shear Connector ^A	ceramic ferrule	M13 to M25	Type SD1,SD2 & Type A, Type B	ISO 13918, AWS D1.1
☐ Upset Parallel Threaded Rebar Coupler ⁸		12mm to 50mm	as per Allied Brothers International Specification	ASTM A615, A706, A775, IS 1786, 16172
Parallel Threaded Rebar Coupler ⁸		12mm to 40mm	as per Allied Brothers International Specification	ASTM A615, A706, A775, IS 1786, 16172
☐ Tee Bolt	(ggine)	M8 to M24	Tensile strength: 1250 Mpa Hardness: HRC 40 to 43	
☐ Trackshoe Bolt		M16 to M27	as per Allied Brothe Specifica	
☐ Square Nut		M16 to M27	as per Allied Brothe Specifica	
☐ Hex Lock Nut		M3 to M64		DIN 439, A563
☐ Hex Slotted & Castle Nut		M6 to M48		DIN 935, 937 A563
☐ Anchor Plate	•	M16 to M24	as per Allied Brothe Specifica	
☐ Shear Nut		M8 to M16	as per Allied Brothe Specifica	
☐ Anti-Theft Bolt		M12 to M16	as per Allied Brothe Specifica	
☐ Carriage Bolt		M5 to M20		DIN 603
☐ Threaded Bar		M6 to M64	4.6, 5.8, 6.8, 8.8, 10.9, 12.9	DIN 975 / DIN 976



Allied Brothers International Arc Welding Gun For Arc welding installation at site Our Arc Welding gun can be made available for hire/sale.



Rebar - Mobile Preparation Facility
On large contracts where bar end preparation
can be carried out on site, equipment can be
made available for hire.

Specials

ALLIED BROTHERS INTERNATIONAL

THE FINEST HARDWARE FOR THE FINEST PROJECTS =

Inch	Size	Grade	Standards
☐ Tee Bolt	BSW 3/8 to 1	Tensile Strength: 180 ksi	as per Allied Brothers International Specification
☐ Carriage Bolt	#10 to 1	Grade A	ASTM A307
☐ Trackshoe Bolt	5/8 to 1	as per Allied Brothers International Specification	
☐ Square Nut	5/8 to 1	as per Allied Brothers International Specification	
☐ Threaded Bar	1/4 to 2	B7, B7M, B8, B8M, B16, L7, L7N	ASTM A193
☐ Threaded Bar	1/4 to 2	Grade A	ASTM A307

Note: Allied Brothers International standards meet or in many instances, exceed the requirement of the standards listed.





ALLIED BROTHERS

INTERNATIONAL



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